

**DEKRA Industrial Oy**  
Tuupakankuja 1, 01740 Vantaa, Finland

# CERTIFICATE

**EN ISO 3834-2**

No.: S048-192/1

DEKRA Industrial Oy hereby certifies that the company

**OILON OY**

**LAHTI, KOKKOLA, VANTAA**

has established and maintains quality management system according to the below mentioned standard

**EN ISO 3834-2: 2005**

**QUALITY REQUIREMENTS FOR FUSION WELDING OF METALLIC MATERIALS.  
PART 2: COMPREHENSIVE QUALITY REQUIREMENTS**

This certificate is valid from 13.5.2021 (original issued on 14.5.2018) to 14.5.2024, on condition, that the company's quality management system is audited annually by DEKRA and the quality management system is in compliance with the aforementioned standard.



Vantaa 13.5.2021  
Matti Andersson, managing director

**FINAS**  
Finnish Accreditation Service  
S048 (EN ISO/IEC 17065)

Annex to  
EN ISO 3834-2 certificate  
No.: S048-192/1

QUALITY REQUIREMENTS FOR FUSION WELDING OF METALLIC MATERIALS

PART 2: COMPREHENSIVE QUALITY REQUIREMENTS

Production place: workshop

Welded products or components using the welding processes and raw materials listed below.

Welding processes:

Prosessin tunnus

Process

Lahti:

111

Manual metal arc welding

135

MAG welding with solid wire electrode

136

MAG welding with flux cored electrode

141

TIG welding with solid filler material

142

Autogenous TIG welding

Kokkola:

141

TIG welding with solid filler material

Material group (ISO/TR 15608)

Lahti: 1, 2, 8; Kokkola:8

Welding coordinator:

Marko Helatie

Deputy coordinator:

Mattias Bergström

Validity conditions:

- The certificate shall only promote its holder and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible.
- The certificate shall only be reproduced complete including the annex.
- Changes of the technology of production, devices, welding technologies and responsible persons against to data contained in the certificate have to be announced to the DEKRA. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with requirements of regulations and standards and make those records available to the DEKRA.